



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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## CERTIFICATION

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SPECIFICATION – AWS/SFA 5.1

CLASSIFICATION: E6010

ACTUAL

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SIZE: 3/32 X 10 LB TUBE

SERIAL#:10-2225

HEAT NO: 225

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## CHEMICAL ANALYSIS

C	0.130	Si	0.200
Mn	0.652	P	0.012
S	0.005	Cr	0.035
Ni	0.028	Mo	0.003
Cu	0.085	V	0.004
Al	0.001	Fe	-
Nb	0.001		

### Mechanical Properties of Deposited Metal

YIELD (N/mm <sup>2</sup> )	TENSILE (N/mm <sup>2</sup> )	EL%	ISO V(-30°C)
Min. 380	470-540	Min. 22	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_