

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1 CLASSIFICATION: E6010 ACTUAL

SIZE: 3/32X10 LB BOX

HEAT NO: 147

CHEMICAL ANALYSIS

C	0.095	Si	0.182	Cr	0.054	V	0.015
Mn	0.541	P	0.008	Ni	0.032		
S	0.009	Cu	0.132	Mo	0.006		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON