



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1

CLASSIFICATION: E6010

ACTUAL

SIZE: 3/16 X 50 LB TUBE

SERIAL/HEAT#: 5145

CHEMICAL ANALYSIS

C	0.145	Si	0.101
Mn	0.817	P	0.015
S	0.002	Cr	0.027
Ni	0.022	Mo	0.001
Cu	0.136	V	0.003
Al	0.001	Fe	-
Nb	0.000		

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-30°C)
Min. 380	470-540	Min. 22	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____

