



ROBINSON TECHNICAL SOUTHEAST, INC.
6205 Boat Rock Blvd.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.1	CLASSIFICATION: E6011	ACTUAL
SIZE: 3/32 X 5 LB Tube	SERIAL#: 2251	HEAT NO: 251

CHEMICAL ANALYSIS

C	0.136	Si	0.148
Mn	0.527	P	0.013
S	0.007	Cr	0.031
Ni	0.031	Mo	0.004
Cu	0.107	V	0.008

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-30°C)
Min. 380	470-560	Min. 20	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____