

**TECHNIWELD**  
 ROBINSON TECHNICAL SOUTHEAST, INC.  
 4420 COMMERCE DRIVE, S.W.  
 ATLANTA, GA. 30336  
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**CERTIFICATION**

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E6011	ACTUAL
SIZE: 1/8X0 LB BOX		HEAT
		NO: 032

**CHEMICAL ANALYSIS**

C	0.118	Si	0.204	Cr	0.070
	V	0.010			
Mn	0.611	P	0.005	Ni	0.042
S	0.013	Cu	0.070	Mo	0.006

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
 WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
 CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
 RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON