

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E6011	ACTUAL
SIZE: 1/8X10 LB BOX		HEAT
	NO: 147	

C H E M I C A L A N A L Y S I S

C	0.095	Si	0.182	Cr	0.054
	V	0.015			
Mn	0.541	P	0.008	Ni	0.032
S	0.009	Cu	0.132	Mo	0.006

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON