

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E6011 ACTUAL

SIZE: 1/8 x 50 lb box HEAT NO: 480

CHEMICAL ANALYSIS

C	0.119	Si	0.199	Cr	0.031	V	0.013
Mn	0.582	P	0.0006	Ni	0.088		
S	0.008	Cu	0.084	Mo	0.000		

Mechanical Properties of Deposited Metal

YIELD (N/mm ²)	TENSILE (N/mm ²)	EL%	ISO V (-30°C)
380	470-540	22	min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON