

TECHNIWELD
 ROBINSON TECHNICAL SOUTHEAST, INC.
 4420 COMMERCE DRIVE, S.W.
 ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E6010	ACTUAL
SIZE: 5/32X10 LB BOX	NO: 147	HEAT

CHEMICAL ANALYSIS

C	0.095	Si	0.182	Cr	0.054
	V	0.015			
Mn	0.541	P	0.008	Ni	0.032
S	0.009	Cu	0.132	Mo	0.006

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
 WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
 CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
 RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON