

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1 CLASSIFICATION: E6011 ACTUAL

SIZE: 5/32X50 LB BOX

HEAT NO: 032

CHEMICAL ANALYSIS

C	0.118	Si	0.204	Cr	0.070	V	0.010
Mn	0.611	P	0.005	Ni	0.042		
S	0.013	Cu	0.117	Mo	0.006		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
380	470-540	22	47

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON