

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E6011 ACTUAL

SIZE: 1/8x10 lbs box HEAT NO: 019

CHEMICAL ANALYSIS

C	0.114	Si	0.245	Cr	0.069	V	0.011
Mn	0.597	P	0.005	Ni	0.032		
S	0.016	Cu	0.167	Mo	0.005		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
380	470-540	22	min. 47

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON