

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E6013	ACTUAL
SIZE: 3/32X10 LB BOX		HEAT
	NO: 021	

C H E M I C A L A N A L Y S I S

C	0.064	Si	0.388	Cr	0.050
	V	0.015			
Mn	0.492	P	0.011	Ni	0.034
S	0.012	Cu	0.104	Mo	0.005

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON