



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E6013 ACTUAL

SIZE: 3/32 X50 lbs. SERIAL#: 2017 HEAT NO: 017

CHEMICAL ANALYSIS

C	0.058	Si	0.346
Mn	0.445	P	0.010
S	0.012	Cr	0.033
Ni	0.044	Mo	0.000
Cu	0.072	V	0.014

Mechanical Properties of Deposited Metal

YIELD (N/mm ²)	TENSILE (N/mm ²)	EL%	ISO V (0°C)
min. 390	470-590	min. 22	min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON