

TECHNIWELD
 ROBINSON TECHNICAL SOUTHEAST, INC.
 4420 COMMERCE DRIVE, S.W.
 ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E6013	ACTUAL
SIZE: 1/8X50 LB BOX	NO: 033	HEAT

CHEMICAL ANALYSIS

C	0.078	Si	0.392	Cr	0.054
	V	0.015			
Mn	0.483	P	0.010	Ni	0.032
S	0.014	Cu	0.086	Mo	0.008

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
438	532	26	59

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
 WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
 CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
 RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON