



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1 CLASSIFICATION: E6013 ACTUAL

SIZE: 1/8X50 LB BOX SERIAL# 3338 HEAT NO: 338

CHEMICAL ANALYSIS

C	0.077	Si	0.339
Mn	0.584	P	0.024
S	0.004	Cr	0.023
Ni	0.050	Mo	0.001
Cu	0.089	V	0.010

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(0°C)
MIN. 420	510-610	MIN. 22	MIN. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON