

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E6013 ACTUAL

SIZE: 1/8x10lb box HEAT NO: 020

CHEMICAL ANALYSIS

C	0.065	Si	0.392	Cr	0.046	V	0.016
Mn	0.503	P	0.011	Ni	0.031		
S	0.013	Cu	0.112	Mo	0.005		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-0C)
438	552	26	52

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON