

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E6022 ACTUAL

SIZE: 1/8 HEAT NO: 261

CHEMICAL ANALYSIS

C	0.172	Si	0.076	Cr	0.022	V	0.007
Mn	1.287	P	0.013	Ni	0.042		
S	0.018	Cu	0.081	Mo	0.000		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-29C)
446	552	26	58

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON