



ROBINSON TECHNICAL SOUTHEAST, INC.
6205 Boat Rock Blvd.
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CERTIFICATION

SPECIFICATION - AWS: 5.1

CLASSIFICATION: E6022

ACTUAL

SIZE: 5/32 x 10 LB Tube

SERIAL #: 10-4058

HEAT NO: 058

CHEMICAL ANALYSIS

C	0.199	Si	0.021
Mn	0.824	P	0.019
S	0.018	Cr	0.024
Ni	0.036	Mo	0.004
Cu	0.084	V	0.001
Al	-		

Mechanical Properties of All Weld Metal

Yield Point N/mm ² :	Not specified
Tensile Strength N/mm ² :	Min. 430
Elongation % Lo=50 mm:	Not specified
Impact Strength ISO-V:	Not Specified

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____