

TECHNIWELD

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SPECIFICATION - AWS A5.9 ASME 5.9

CLASS: ER630

ACTUAL

SIZE: .035 X SPOOL

Lot : 04A26097

Heat # E46264

CHEMICAL ANALYSIS

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C	0.01
Mn	0.41
Si	0.370
P	0.020
S	0.001
Cu	3.39
Ni	4.90
Cr	16.49
Mo	0.080
Nb	0.230
N	0.030

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON