

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E7014 ACTUAL

SIZE: 3/32x10lb box HEAT NO: 022

CHEMICAL ANALYSIS

C	0.072	Si	0.498	Cr	0.045	V0.021
Mn	0.631	P	0.011	Ni	0.032	
S	0.019	Cu	0.076	Mo	0.005	

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(0C)
444	546	27	52

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON