

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E7014 ACTUAL

SIZE: 1/8x10 lb box HEAT NO: 022

CHEMICAL ANALYSIS

C	0.072	Si	0.498	Cr	0.045	V	0.021
Mn	0.631	P	0.011	Ni	0.032		
S	0.019	Cu	0.076	Mo	0.005		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(0C)
420	520-600	22	min. 47

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON