



ROBINSON TECHNICAL SOUTHEAST, INC.  
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**CERTIFICATION**

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E7018	ACTUAL
SIZE: 5/32 X 10 LB	SERIAL#: 4504	HEAT#: 504

**CHEMICAL ANALYSIS**

C	0.061	Si	0.531	Cr	0.028	V	0.014
Mn	0.990	P	0.007	Ni	0.047		
S	0.010	Cu	0.053	Mo	0.000		

**Mechanical Properties of Deposited Metal**

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30°C)
min. 420	510-610	min. 24	min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON