



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION - AWS: 5.1-94 CLASSIFICATION: E7018AC ACTUAL

SIZE: 1/8" X 50 LB CAN SERIAL# 3354 HEAT NO: 354

CHEMICAL ANALYSIS

C	0.072	Si	0.553
Mn	1.166	P	0.018
S	0.004	Cr	0.040
Ni	0.068	Mo	0.007
Cu	0.072	V	0.010

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-40°C)
Min 420	510-610	MIN. 24	MIN. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____