

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
ATLANTA, GA. 30336
404-699-9900
TOLL FREE 800-445-2152
FAX 404-699-7800

CERTIFICATION

SPECIFICATION - AWS: 5.1 CLASSIFICATION: E7018 ACTUAL

SIZE: 3/32 HEAT NO: 05/022

CHEMICAL ANALYSIS

C	0.072	Si	0.40
Mn	1.15	P	0.011
S	0.015	Cu	0.16

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-30C)
465	557	28	85J

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON