



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E7018	ACTUAL
SIZE: 1/8 X 5LB BOX	SERIAL#: 3504	HEAT NO: 504

CHEMICAL ANALYSIS

C	0.061	Si	0.531	Cr	0.028	V	0.014
Mn	0.990	P	0.007	Ni	0.047		
S	0.010	Cu	0.053	Mo	0.000		

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-30°C)
Min 420	510-610	MIN. 24	MIN. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON