

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1 CLASSIFICATION: E7018 ACTUAL

SIZE: 1/8X 50LB CAN HEAT NO: 101

CHEMICAL ANALYSIS

C	0.065	Si	0.526	Cr	0.051	V	0.015
Mn	1.052	P	0.006	Ni	0.028		
S	0.011	Cu	0.089	Mo	0.004		

Mechanical Properties of Deposited Metal

YIELD(N/mm2)	TENSILE(N/mm2)	EL%	ISO V(-29C)
420	510-610	24	min. 47

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON