



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1	CLASSIFICATION: E7018-1	ACTUAL
SIZE: 3/16 X 50LB CAN	SERIAL#: 10-4078	HEAT NO: 078

CHEMICAL ANALYSIS

C	0.070	Si	0.426
Mn	0.924	P	0.018
S	0.004	Cu	0.079
Cr	0.031	Ni	0.026
Mo	0.005	V	0.011
Al	0.001	Fe	-
Nb	0.000		

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-50°C)
Min 420	510-630	MIN. 24	90

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____