



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION – AWS/SFA 5.1:04 CLASSIFICATION: E7018-1 ACTUAL

SIZE: 3/16" X 50LB CAN SERIAL#: 5504 HEAT NO: 504

CHEMICAL ANALYSIS

C	0.061	Si	0.531
Mn	0.990	P	0.007
S	0.010	Cu	0.053
Cr	0.028	Ni	0.047
Mo	0.000	V	0.014

Mechanical Properties of Deposited Metal

YIELD(N/mm ²)	TENSILE(N/mm ²)	EL%	ISO V(-40°C)
Min 420	510-630	MIN. 24	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____