



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION: AWS/SFA 5.1	CLASSIFICATION: E 7024	ACTUAL
SIZE: .125	SERIAL No. 3163	HEAT NO: 163

CHEMICAL ANALYSIS

C	0,073	Si	0,567
Mn	0,830	P	0,005
S	0,010	Cr	0,042
Ni	0,044	Mo	0,005
Cu	0,139	V	0,015
Al		Ti+Zr	

Mechanical Properties of Deposited Metal

Y/P (N/mm ²)	T/S(N/mm ²)	EL%	I.V(J) at 0 °C
Min. 420	510-610	min. 22	min. 47

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON