

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
4420 COMMERCE DRIVE, S.W.
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CERTIFICATION

SPECIFICATION - AWS: 5.1	CLASSIFICATION: E7024	ACTUAL
SIZE: 5/32"	HEAT NO: 054	LOT# 4054

CHEMICAL ANALYSIS

C	0.085	Si	0.435	Cr	0.036	V	0.030
Mn	0.739	P	0.010	Ni	0.022		
S	0.013	Cu	0.060	Mo	0.001		

YIELD POINT N/mm²: min. 420
TENSILE STRENGTH N/mm²: 510-610
ELONGATION (%): min. 22
IMPACT STRENGTH ISO-V: min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON