



ROBINSON TECHNICAL SOUTHEAST, INC.  
 6205 Boat Rock Blvd.  
 ATLANTA, GA. 30336  
 404-699-9900  
 TOLL FREE 800-445-2152  
 FAX 404-699-7800

CERTIFICATION

SPECIFICATION – AWS/SFA 5.1:04	CLASSIFICATION: E7024	ACTUAL
SIZE: 5/32 X 50LB CAN	SERIAL#: 10-4221	HEAT NO: 221

CHEMICAL ANALYSIS

C	0.069	Si	0.361
Mn	0.666	P	0.016
S	0.011	Cu	0.064
Cr	0.029	Ni	0.021
Mo	0.002	V	0.018
Al	0.001	Fe	-
Nb	0.001		

Mechanical Properties of Deposited Metal

YIELD(N/mm <sup>2</sup> )	TENSILE(N/mm <sup>2</sup> )	EL%	ISO V(-0°C)
Min 420	510-610	MIN. 22	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_