

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70C-6M ACTUAL

SIZE: .045 X 33 LB SPOOL

HEAT NO: 34805254

CHEMICAL ANALYSIS

C	0.051	Cu	0.015
Si	0.65	Ni	0.017
Mn	1.53	Cr	0.021
P	0.016	Mo	0.024
S	0.019	V	0.012

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30C
611.7	537.2	26.1	71.3

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON