



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01	CLASSIFICATION: ER70S-2	ACTUAL
SIZE: .035 X 10 LB/PKG	HEAT NO: 15095171908	SERIAL#: 719

CHEMICAL ANALYSIS

C	0.063	Si	0.628
Mn	1.296	P	0.013
S	0.002	Cu	0.105
Ti	0.082	Zr	0.062
Al	0.056	Ni	0.060
Cr	0.044	Mo	0.018

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30°C
500-640	Min. 420	28.0	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON