



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01	CLASSIFICATION: ER70S-2	ACTUAL
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SIZE: 1/8 X 10 LB/PKG	HEAT NO: 15400674910	SERIAL#: 749
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CHEMICAL ANALYSIS

C	0.070	Si	0.593
Mn	1.198	P	0.007
S	0.001	Cu	0.130
Ti+Zr	-	Al	0.067
Ni	0.040	Cr	0.040
Mo	0.060	V	-
Zr	0.043		

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	ISO V at -30°C
Min 480	Min. 420	28.0	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____