



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

404-699-9900

TOLL FREE 800-445-2152

FAX 404-699-7800

CERTIFICATION

SPEC: AWS: 5.18/ASME SFA 5.18

CLASSIFICATION: ER70S-6

ACTUAL

SIZE: .023 X 2 LB

HEAT NO: 1101020

CHEMICAL ANALYSIS

C	0.080	Cr	0.027
Mn	1.520	Ni	0.010
Si	0.900	Mo	0.0035
S	0.013	V	0.0025
P	0.010	Cu	0.150

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	AKV(J) IMPACT @ -30° C
579	465	28	82 90 96

Mfg Date 2011.4

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____