



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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CERTIFICATION

SPEC: AWS: 5.18/ASME SFA 5.18

CLASSIFICATION: ER70S-6

ACTUAL

SIZE: .023 X 11 LB

HEAT NO: 1101053

CHEMICAL ANALYSIS

C	0.070	Cr	0.024
Mn	1.480	Ni	0.010
Si	0.880	Mo	0.0034
S	0.013	V	0.0019
P	0.011	Cu	0.150

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	AKV(J) IMPACT @ -30° C
579	465	28	82 90 96

Mfg Date 2011.4

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____