

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18/ASME SFA 5.18 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .023 X 11 HEAT NO: 219762

CHEMICAL ANALYSIS

ALUMINUM	0.0024
CARBON	0.0700
MANGANESE	1.4800
SILICON	0.8200
CHROMIUM	0.0300
NICKEL	0.0030
MOLYBDENUM	0.0270
COPPER	0.0800
PHOSPHORUS	0.0110
SULFUR	0.0800
VANADIUM	0.0036
TITANIUM	0.0005
ZIRCONIUM	0.0005

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON

