

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.18/ASME SFA 5.18 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .023 X 11 HEAT NO: 40928181

C H E M I C A L A N A L Y S I S

CARBON	0.080
MANGANESE	1.490
SILICON	0.840
CHROMIUM	0.010
NICKEL	0.010
MOLYBDENUM	0.0001
COPPER	0.130
PHOSPHORUS	0.010
SULFUR	0.017
VANADIUM	0.001

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON