

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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C E R T I F I C A T I O N

SPECIFICATION - AWS: 5.18/ASME SFA 5.18 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .023 HEAT NO: 6139

C H E M I C A L A N A L Y S I S

CARBON	0.0800
CHROMIUM	0.0100
COPPER	0.2300
MANGANESE	1.5300
MOLYBDENUM	0.0080
NICKEL	0.0100
PHOSPHORUS	0.0110
SILICON	0.9000
SULFUR	0.0150
VANADIUM	0.0020

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON