



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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## CERTIFICATION

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SPECIFICATION - AWS: A5.18-01      CLASSIFICATION: ER70S-6      ACTUAL

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SIZE: .030" x 33 LB

HEAT NO: 1101054

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### CHEMICAL ANALYSIS

C	0.070	Mn	1.480
Si	0.870	S	0.012
P	0.010	Cr	0.020
Ni	0.010	Mo	0.0026
V	0.0027	Cu	0.150

### Mechanical Properties of Deposited Metal

T/S(N/mm <sup>2</sup> )	Y/S(N/mm <sup>2</sup> )	EL%	AKV(J) at -30° C
579	465	28	82 90 96

Mfg. Date: 2011.4

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_