

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
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CERTIFICATION

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SPECIFICATION - AWS: 5.28      CLASSIFICATION: ER70S-6      ACTUAL

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SIZE: 035 X 36      HEAT NO: 5324271708

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CHEMICAL ANALYSIS

C	0.091	Si	0.578
Mn	0.490	P	0.007
S	0.030	Cr	2.474
Ni	0.114	Mo	0.995
Cu	0.080	V	0.007
Al	0.003	Nb	0.003

T/S N/mm<sup>2</sup>: 500-640  
Y/S N/mm<sup>2</sup>: min. 420  
EL(%): min. 22  
N.D.E.: Good  
I.V(J) at -30°C: min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON