



ROBINSON TECHNICAL SOUTHEAST, INC.  
 6205 Boat Rock Blvd.  
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CERTIFICATION

SPECIFICATION - AWS: A5.18      CLASSIFICATION: E70S-6      ACTUAL

SIZE: .035" X 33 LB      LOT/HEAT NO: 1001280

CHEMICAL ANALYSIS

C	0.080	Mn	1.490
Si	0.860	S	0.010
P	0.010	Cr	0.020
Ni	0.010	Mo	0.0041
Cu	0.160	V	0.0038

Mechanical Properties of Deposited Metal

T/S(N/mm <sup>2</sup> )	Y/S(N/mm <sup>2</sup> )	EL%	N.D.E.	I.V(J) at -30°C
579	465	28	-	82 90 96

Mfg Date: 2011.03

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: \_\_\_\_\_