



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: A5.18 CLASSIFICATION: E70S-6 ACTUAL

SIZE: .035 X 33 LBS

LOT/HEAT NO: 1093149410

CHEMICAL ANALYSIS

C	0.070	Mn	1.497
Si	0.875	S	0.009
P	0.011	Cr	0.043
Ni	0.054	Mo	0.016
Cu	0.124	V	0.001
Al	0.003	Ti+Zr	0.017

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -30°C
500-640	Min 420	Min 22	-	Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____