

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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ATLANTA, GA. 30336
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .035 x 36lb spool LOT/HEAT#: SA89788

CHEMICAL ANALYSIS

C	0.09	Si	0.86
Mn	1.50	P	0.014
S	0.021	Cu	0.18
Ni	0.01	Cr	0.01
Mo	0.01	V	0.001

Mechanical Properties of Deposited Metal

T/S (N/mm ²)	Y/S (N/mm ²)	EL%	I.V (J) at -30°C
580.6	480.9	28.0	97.8

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON