



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: A5.18 CLASSIFICATION: E70S-6 ACTUAL

SIZE: .035" X 44 #

LOT/HEAT NO: C05110431

CHEMICAL ANALYSIS

C	0.070	Si	0.880
Mn	1.470	P	0.011
S	0.004	Cu	0.160
Ni	0.010	Cr	0.040
Mo	0.010	V	0.001

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -30°C
585.8	485.3	28.1	-	85.1

Mfg Date 2011.4

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____