



ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: A5.18

CLASSIFICATION: E70S-6

ACTUAL

SIZE: .045" X 2LB

LOT/HEAT NO: 1101052

CHEMICAL ANALYSIS

C	0.070	Mn	1.510
Si	0.870	S	0.010
P	0.010	Cr	0.020
Ni	0.010	Mo	0.0023
Cu	0.150	V	0.0020

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	N.D.E.	I.V(J) at -30°C
579	465	28	-	82 90 96

Mfg Date: 2011.4

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____