



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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CERTIFICATION

SPECIFICATION

CLASSIFICATION: ER 70S-6

ACTUAL

SIZE: .045 x 33 lbs

HEAT NO: 11418436-10

CHEMICAL ANALYSIS

C	0.069	Si	0.847
Mn	1.517	P	0.009
S	0.010	Cr	0.030
Ni	0.025	Mo	0.004
Cu	0.122	V	0.004
Al	0.003	Ti+Zr	0.002

Mechanical Properties of Deposited Metal

Y/S (N/mm²)

T/S(N/mm²)

EL%

I.V(J) at -30 °C

Min 420

500-640

Min 22

Min 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____