

**TECHNIWELD**  
ROBINSON TECHNICAL SOUTHEAST, INC.  
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ATLANTA, GA. 30336  
404-699-9900  
TOLL FREE 800-445-2152  
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CERTIFICATION

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SPECIFICATION - AWS: 5.18-01      CLASSIFICATION: ER70S-6      ACTUAL

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SIZE: .045 X 36      LOT# 70607312      HEAT NO: 35060380

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CHEMICAL ANALYSIS

C	0.007	Si	0.880
Mn	1.500	P	0.013
S	0.016	Cu	0.120
Ni	0.012	V	0.005
Cr	0.036	Mo	0.007

Yield Point:            450  
Tensile Strength:      550  
Elongation %:         26  
Test Temp. °C:        -30

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.  
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND  
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE  
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON