

TECHNIWELD
ROBINSON TECHNICAL SOUTHEAST, INC.
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CERTIFICATION

SPECIFICATION - AWS: 5.18-01 CLASSIFICATION: ER70S-6 ACTUAL

SIZE: .045 X 36

HEAT NO: 83011

CHEMICAL ANALYSIS

C	0.068	Si	0.860
Mn	1.450	P	0.012
S	0.009	Cu	0.170
Ti	0.004	Zr	0.003
Al	0.005	Ni	0.030
Cr	0.040	Mo	0.009
V	0.005	N	ppm66

SINGLE VALUES ARE MAXIMUM UNLESS OTHERWISE NOTED.
WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND
CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE
RECORDS OF THE COMPANY.

CERTIFIED BY: BARRY L. JOHNSON