



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

ATLANTA, GA. 30336

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CERTIFICATION

SPECIFICATION - AWS: A5.18-01

CLASSIFICATION: ER70S-6

ACTUAL

SIZE: .062 x 33 LB.

HEAT NO: 1101009

CHEMICAL ANALYSIS

C	0.080	Mn	1.470
Si	0.880	S	0.014
P	0.012	Cr	0.020
Ni	0.010	Mo	0.0026
V	0.0024	Cu	0.150

Mechanical Properties of Deposited Metal

T/S(N/mm ²)	Y/S(N/mm ²)	EL%	AKV(J) at -30° C
579	465	28	82 90 96

Mfg Date: 2011.2

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____