



ROBINSON TECHNICAL SOUTHEAST, INC.

6205 Boat Rock Blvd.

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CERTIFICATION

SPECIFICATION - AWS: 5.18-01

CLASSIFICATION: ER70S-6

ACTUAL

SIZE: 1/16 X 10 LB/PKG

SERIAL #:1160339710

HEAT NO: 397

CHEMICAL ANALYSIS

C	0.086	Si	0.827
Mn	1.467	P	0.013
S	0.014	Cr	0.041
Ni	0.090	Mo	0.014
Cu	0.140	V	0.001
Al	0.001	Tl+Zr	0.013

Mechanical Properties of Deposited Metal

Y/S (N/mm ²)	T/S(N/mm ²)	EL%	I.V(J) at -30 °C
Min. 420	540-640	Min. 22	Min. 47

WE CERTIFY THAT THESE CHEMICAL TEST RESULTS ARE CORRECT AND CONFORM TO THE ABOVE AWS SPECIFICATIONS, AS CONTAINED IN THE RECORDS OF THE COMPANY.

CERTIFIED BY: _____